



SAFETY DATA SHEET

Issue Date 28-May-2015

Revision Date 27-May-2016

Version (

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code FRP003
Product Name Titanium Alloy

Synonyms ATI CP1™, ATI CP1-MIL™, AL 611 TITANIUM, AL 6111 (CP-11), AL 6412 (CP-12), AL 616 (CP-16), AL 6171 (CP-17), AL 618 (CP-18), ATI CP2™, ATI CP2-MIL™, AL 612, ATI 6-4 ELI™, 6Al-4V ELI, ATI CP3™, ATI CP3-MIL™, AL 613, ATI CP4™, ATI CP4-MIL™, AL614, ATI 425® ALLOY, ATI 6-4™, AL 615, AL 617 (CP-7), ATI 3-2.5™, AL 619, ASTM Grade 21, TITANIUM ALLOY (7-4) Ti-7 Al-4 Mo, ATI 15-333™, Titanium Alloy 15-3-3-3

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Titanium alloy product manufacture

Uses advised against

1.3. Details of the supplier of the safety data sheet

Manufacturer Address
ATI, 1000 Six PPG Place, Pittsburgh, PA 15222 USA

1.4. Emergency telephone number

Emergency Telephone Chemtrec: +1-703-741-5970

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

2.2. Label elements

Emergency Overview

Appearance Various massive product forms

Physical state Solid

Odour Odourless

2.3 Hazards not otherwise classified (HNOC)

Not applicable

Other Information

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated: Titanium dioxide, an IARC Group 2B carcinogen, Vanadium pentoxide (V2O5) affects eyes, skin, respiratory system.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Synonyms

ATI CP1™, ATI CP1-MIL™, AL 611 TITANIUM, AL 6111 (CP-11), AL 6412 (CP-12), AL 616 (CP-16), AL 6171 (CP-17), AL 618 (CP-18), ATI CP2™, ATI CP2-MIL™, AL 612, ATI 6-4 ELI™, 6Al-4V ELI, ATI CP3™, ATI CP3-MIL™, AL 613, ATI CP4™, ATI CP4-MIL™, AL614, ATI 425® ALLOY, ATI 6-4™, AL 615, AL 617 (CP-7), ATI 3-2.5™, AL 619, ASTM Grade 21, TITANIUM ALLOY (7-4) Ti-7 Al-4 Mo, ATI 15-333™, Titanium Alloy 15-3-3-3.

Chemical Name	EC No	CAS No	Weight-%
Titanium	231-142-3	7440-32-6	88-100
Aluminium	231-072-3	7429-90-5	0-7
Vanadium	231-171-1	7440-62-2	0-4.5
Nickel	231-111-4	7440-02-0	0-0.9

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation	If excessive amounts of smoke, fume, or particulate are inhaled during processing, remove to fresh air and consult a qualified health professional.
Skin Contact	In the case of skin irritation or allergic reactions see a doctor.
Eye contact	In the case of particles coming in contact with eyes during processing, treat as with any foreign object.
Ingestion	Not an expected route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	May cause allergic skin reaction.
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4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	Treat symptomatically.
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Section 5: FIRE FIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media

None in massive form, flammable as finely divided particles. Smother with salt (NaCl) or class D dry powder fire extinguisher.

Unsuitable extinguishing media

Do not spray water on burning metal as an explosion may occur. This explosive characteristic is caused by the hydrogen and steam generated by the reaction of water with the burning material

5.2. Special hazards arising from the substance or mixture

Intense heat Very fine, high surface area material resulting from grinding, buffing, polishing, or similar processes of this product may ignite spontaneously at room temperature **WARNING:** Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimise combustible dust hazard

Hazardous combustion products Titanium dioxide, an IARC Group 2B carcinogen. Vanadium pentoxide (V2O5) affects eyes, skin, respiratory system.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective suit. Use personal protective equipment as required.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures**Personal precautions**

Use personal protective equipment as required.

For emergency responders

Use personal protective equipment as required.

6.2. Environmental precautions

Not applicable to massive product.

6.3. Methods and material for containment and cleaning up

Methods for containment Not applicable to massive product.

Methods for cleaning up Not applicable to massive product.

6.4. Reference to other sections

See Section 12: ECOLOGICAL INFORMATION.

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling**Advice on safe handling**

Very fine, high surface area material resulting from grinding, buffing, polishing, or similar processes of this product may ignite spontaneously at room temperature. **WARNING:** Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimise combustible dust hazard.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities**Storage Conditions**

Keep chips, turnings, dust, and other small particles away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials

Dissolves in hydrofluoric acid, Ignites in the presence of fluorine. When heated above 200°C, reacts exothermically with the following: Chlorine, bromine, halocarbons, Carbon tetrachloride, carbon tetrafluoride, freon.

7.3. Specific end use(s)**Risk Management Methods (RMM)**

Not required.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Chemical Name	European Union	United Kingdom	France	Spain	Germany
Titanium	-	-	-	-	-

7440-32-6					
Aluminium 7429-90-5	-	STEL: 30 mg/m ³ STEL: 12 mg/m ³ TWA: 10 mg/m ³ TWA: 4 mg/m ³	TWA: 10 mg/m ³ TWA: 5 mg/m ³	TWA: 10 mg/m ³ TWA: 5 mg/m ³	TWA: 4 mg/m ³ TWA: 1.5 mg/m ³
Vanadium 7440-62-2	-	-	-	-	Skin
Nickel 7440-02-0	-	STEL: 1.5 mg/m ³ TWA: 0.5 mg/m ³	TWA: 1 mg/m ³	TWA: 1 mg/m ³	Skin
Chemical Name	Italy	Portugal	Netherlands	Finland	Denmark
Titanium 7440-32-6	-	-	-	-	-
Aluminium 7429-90-5	-	TWA: 10 mg/m ³ TWA: 5 mg/m ³	TWA: 0.05 mg/m ³	TWA: 1.5 mg/m ³	TWA: 5 mg/m ³ TWA: 2 mg/m ³
Vanadium 7440-62-2	-	-	-	-	-
Nickel 7440-02-0	-	TWA: 1.5 mg/m ³	-	TWA: 1 mg/m ³ TWA: 0.1 mg/m ³	TWA: 0.05 mg/m ³
Chemical Name	Austria	Switzerland	Poland	Norway	Ireland
Titanium 7440-32-6	-	-	STEL: 30 mg/m ³ TWA: 10 mg/m ³	-	-
Aluminium 7429-90-5	STEL 20 mg/m ³ TWA: 10 mg/m ³	TWA: 3 mg/m ³	TWA: 2.5 mg/m ³ TWA: 1.2 mg/m ³	TWA: 5 mg/m ³ STEL: 10 mg/m ³	TWA: 1 mg/m ³ TWA: 5 mg/m ³
Vanadium 7440-62-2	STEL 1 mg/m ³ TWA: 0.5 mg/m ³	-	-	TWA: 0.2 mg/m ³ Ceiling: 0.05 mg/m ³ STEL: 0.6 mg/m ³	-
Nickel 7440-02-0	-	TWA: 0.5 mg/m ³	TWA: 0.25 mg/m ³	TWA: 0.05 mg/m ³ STEL: 0.15 mg/m ³	TWA: 0.5 mg/m ³

Derived No Effect Level (DNEL) No DNELs are available for this product as a whole

Predicted No Effect Concentration (PNEC) No PNECs are available for this product as a whole.

8.2. Exposure controls

Engineering Controls Avoid generation of particulates.

Personal protective equipment

Eye/face protection

When airborne particles may be present, appropriate eye protection is recommended. For example, tight-fitting goggles, foam-lined safety glasses or other protective equipment that shield the eyes from particles.

Skin and body protection

Wear fire/flammable resistant/retardant clothing. Cut-resistant gloves and/or protective clothing may be appropriate when sharp surfaces are present.

Respiratory protection

When particulates/fumes/gases are generated and if exposure limits are exceeded or irritation is experienced, proper approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Environmental exposure controls Section 6: ACCIDENTAL RELEASE MEASURES.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Solid	Odour	Odourless
Appearance	Various massive product forms	Odour threshold	Not applicable
Colour	metallic, grey or Silver		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	-	
Melting point/freezing point	1540-1670 °C / 2800-3040 °F	
Boiling point / boiling range	-	
Flash point	-	

Evaporation rate	-	Not applicable
Flammability (solid, gas)	-	None in massive form, flammable as finely divided particles
Flammability Limit in Air		
Upper flammability limit:	-	
Lower flammability limit	-	
Vapour pressure	-	Not applicable
Vapour density	-	Not applicable
Specific Gravity	4.5	
Water solubility	Insoluble	Insoluble
Solubility(ies)		Not applicable
Partition coefficient	-	Not applicable
Autoignition temperature	-	Not applicable
Decomposition temperature	-	Not applicable
Kinematic viscosity	-	Not applicable
Dynamic viscosity	-	Not applicable
Explosive properties	Not applicable	
Oxidising properties	Not applicable	
 9.2. Other information		
Softening point	-	
Molecular weight	-	
VOC Content (%)	Not applicable	
Density	-	
Bulk density	-	

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Not applicable

10.2. Chemical stability

Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

10.3. Possibility of hazardous reactions

Hazardous polymerisation

Hazardous polymerisation does not occur.

Possibility of Hazardous Reactions

None under normal processing.

10.4. Conditions to avoid

Dust formation and dust accumulation;

10.5. Incompatible materials

Dissolves in hydrofluoric acid, Ignites in the presence of fluorine. When heated above 200°C, reacts exothermically with the following: Chlorine, bromine, halocarbons, Carbon tetrachloride, carbon tetrafluoride, freon.

10.6. Hazardous decomposition products

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated. Titanium dioxide, an IARC Group 2B carcinogen. Vanadium pentoxide (V2O5) affects eyes, skin, respiratory system.

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Product Information

Inhalation	Not an expected route of exposure for product in massive form.
Eye contact	Not an expected route of exposure for product in massive form.
Skin Contact	May cause sensitisation by skin contact.
Ingestion	Not an expected route of exposure for product in massive form.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Titanium	> 5000 mg/kg bw	-	-
Aluminium	15,900 mg/kg bw	-	> 1 mg/L
Vanadium	> 2000 mg/kg bw	-	-
Nickel	> 9000 mg/kg bw	-	> 10.2 mg/L

Information on toxicological effects

Symptoms May cause sensitisation by skin contact.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Acute toxicity	Product not classified.
Skin corrosion/irritation	Product not classified.
Serious eye damage/eye irritation	Product not classified.
Sensitisation	May cause sensitisation by skin contact.
Germ cell mutagenicity	Product not classified.
Carcinogenicity	Product not classified.

Chemical Name	ACGIH	IARC	NTP	OSHA
Nickel 7440-02-0		Group 1 Group 2B	Known Reasonably Anticipated	X

Reproductive toxicity	Product not classified.
STOT - single exposure	Product not classified.
STOT - repeated exposure	Product not classified.
Aspiration hazard	Product not classified.

Section 12: ECOLOGICAL INFORMATION

12.1. Toxicity

This product as shipped is not classified for aquatic toxicity

Chemical Name	Algae/aquatic plants	Fish	Toxicity to Micro-organisms	Crustacea
Titanium	The 72 h EC50 of titanium dioxide to <i>Pseudokirchnerella subcapitata</i> was 61 mg of TiO ₂ /L.	The 96 h LC50 of titanium dioxide to <i>Cyprinodon variegatus</i> was greater than 10,000 mg of TiO ₂ /L. The 96 h LC50 of titanium dioxide to <i>Pimephales promelas</i> was greater than	The 3 h EC50 of titanium dioxide for activated sludge were greater than 1000 mg/L.	The 48 h EC50 of titanium dioxide to <i>Daphnia Magna</i> was greater than 1000 mg of TiO ₂ /L.

		1,000 mg of TiO ₂ /L .		
Aluminium	The 96-h EC50 values for reduction of biomass of <i>Pseudokirchneriella subcapitata</i> in AAP-Medium at pH 6, 7, and 8 were estimated as 20.1, 5.4, and 150.6 µg/L, respectively, for dissolved Al.	The 96 h LC50 of aluminum to <i>Oncorhynchus mykiss</i> was 7.4 mg of Al/L at pH 6.5 and 14.6 mg of Al/L at pH 7.5	-	The 48-hr LC50 for <i>Ceriodaphnia dubia</i> exposed to Aluminium chloride increased from 0.72 to greater than 99.6 mg/L with water hardness increasing from 25 to 200 mg/L.
Vanadium	The 72 h EC50 of vanadium pentoxide to <i>Desmodesmus subspicatus</i> was 2,907 µg of V/L.	The 96 h LC50 of vanadium pentoxide to <i>Pimephales promelas</i> was 1,850 µg of V/L .	The 3 h EC50 of sodium metavanadate for activated sludge was greater than 100 mg/L.	The 48 h EC50 of sodium vanadate to <i>Daphnia magna</i> was 2,661 µg of V/L.
Nickel	NOEC/EC10 values range from 12.3 µg/l for <i>Scenedesmus accuminatus</i> to 425 µg/l for <i>Pseudokirchneriella subcapitata</i> .	The 96h LC50s values range from 0.4 mg Ni/L for <i>Pimephales promelas</i> to 320 mg Ni/L for <i>Brachydanio rerio</i> .	The 30 min EC50 of nickel for activated sludge was 33 mg Ni/L.	The 48h LC50s values range from 0.013 mg Ni/L for <i>Ceriodaphnia dubia</i> to 4970 mg Ni/L for <i>Daphnia magna</i> .

12.2. Persistence and degradability**12.3. Bioaccumulative potential****12.4. Mobility in soil****12.5. Results of PBT and vPvB assessment**

The PBT and vPvB criteria do not apply to inorganic substances.

12.6. Other adverse effects

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues/unused products

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

None anticipated.

Section 14: TRANSPORT INFORMATION

IMDG

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Marine pollutant	Not applicable
14.6 Special Provisions	None
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable

RID

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

ADR

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

ICAO (air)

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not applicable
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

IATA

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
Description	Not applicable
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Chemical Name	French RG number	Title
Titanium 7440-32-6	-	-
Aluminium 7429-90-5	RG 32 RG 16, RG 16bis	-
Vanadium 7440-62-2	RG 66	-
Nickel 7440-02-0	RG 37ter	-

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV). This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

International Inventories

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies

KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

15.2. Chemical safety assessment

No chemical safety assessment has been performed for this product.

Section 16: OTHER INFORMATION

Issue Date	28-May-2015
Revision Date	27-May-2016
Revision Note	Updated Section(s): 1, 3, 7.

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Note:

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet

Additional information available from: Safety data sheets and labels available at ATImetals.com