

## Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### 1.1. Product identifier

**Product Code** SAC015  
*Product Name* Vanadium-Nickel Alloys  
**Synonyms** All massive Vanadium Nickel Alloys (Product #987)

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Recommended Use** Alloy product manufacture

**Uses advised against**

### 1.3. Details of the supplier of the safety data sheet

#### Manufacturer

ATI, 1000 Six PPG Place, Pittsburgh, PA 15222 USA

### 1.4. Emergency telephone number

**Emergency Telephone** Chemtrec: +1-703-741-5970

## Section 2: HAZARDS IDENTIFICATION

### 2.1. Classification of the substance or mixture

*Regulation (EC) No 1272/2008*

Skin sensitisation	Category 1
Carcinogenicity	Category 2
Specific target organ toxicity — repeated exposure	Category 1

### 2.2. Label elements

#### Emergency Overview

**Danger**

#### Hazard statements

May cause an allergic skin reaction  
 Suspected of causing cancer  
 Causes damage to the respiratory tract through prolonged or repeated exposure if inhaled



**Appearance** Various massive product forms

**Physical state** Solid

**Odour** Odourless

**Precautionary Statements - Prevention**

Do not handle until all safety precautions have been read and understood  
 Use personal protective equipment as required  
 Wear protective gloves

**Precautionary Statements - Response**

If skin irritation or rash occurs: Get medical advice/attention

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**2.3 Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated: Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer. Vanadium pentoxide (V<sub>2</sub>O<sub>5</sub>) affects eyes, skin, respiratory system.

## Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

**3.1 Substances****Synonyms**

All massive Vanadium Nickel Alloys (Product #987).

Chemical Name	EC No	CAS No	Weight-%
Vanadium	231-171-1	7440-62-2	40-47
Nickel	231-111-4	7440-02-0	40-47
Chromium	231-157-5	7440-47-3	8-12
Aluminium	231-072-3	7429-90-5	1-4

## Section 4: FIRST AID MEASURES

**4.1. Description of first aid measures****Inhalation**

If excessive amounts of smoke, fume, or particulate are inhaled during processing, remove to fresh air and consult a qualified health professional.

**Skin Contact**

In the case of skin allergic reactions see a doctor.

**Eye contact**

In the case of particles coming in contact with eyes during processing, treat as with any foreign object.

**Ingestion**

Not an expected route of exposure.

**4.2. Most important symptoms and effects, both acute and delayed****Symptoms**

May cause allergic skin reaction.

**4.3. Indication of any immediate medical attention and special treatment needed****Note to doctors**

Treat symptomatically.

## Section 5: FIREFIGHTING MEASURES

**5.1. Extinguishing media**

**Suitable extinguishing media**

Product not flammable in the form as distributed, flammable as finely divided particles or pieces resulting from processing of this product. Isolate large fires and allow to burn out. Smother small fires with salt (NaCl) or class D dry powder fire extinguisher.

**Unsuitable extinguishing media**

Do not spray water on burning metal as an explosion may occur. This explosive characteristic is caused by the hydrogen and steam generated by the reaction of water with the burning material.

**5.2. Special hazards arising from the substance or mixture**

Intense heat. **WARNING:** Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimise combustible dust hazard

**Hazardous combustion products** Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer.  
Vanadium pentoxide (V<sub>2</sub>O<sub>5</sub>) affects eyes, skin, respiratory system.

**5.3. Advice for firefighters**

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

**Section 6: ACCIDENTAL RELEASE MEASURES****6.1. Personal precautions, protective equipment and emergency procedures****Personal precautions**

Use personal protective equipment as required.

**For emergency responders**

Use personal protective equipment as required.

**6.2. Environmental precautions**

Not applicable to massive product.

**6.3. Methods and material for containment and cleaning up**

**Methods for containment** Not applicable to massive product.

**Methods for cleaning up** Not applicable to massive product.

**6.4. Reference to other sections**

See Section 12: ECOLOGICAL INFORMATION.

**Section 7: HANDLING AND STORAGE****7.1. Precautions for safe handling****Advice on safe handling**

**WARNING:** Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimise combustible dust hazard.

**General Hygiene Considerations**

Handle in accordance with good industrial hygiene and safety practice.

**7.2. Conditions for safe storage, including any incompatibilities****Storage Conditions**

Keep chips, turnings, dust, and other small particles away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

**Incompatible materials**

Dissolves in hydrofluoric acid,

**7.3. Specific end use(s)****Risk Management Methods (RMM)**

The information required is contained in this Safety Data Sheet.

**Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION****8.1. Control parameters**

Chemical Name	European Union	United Kingdom	France	Spain	Germany
Vanadium 7440-62-2	-	-	-	-	Skin
Nickel 7440-02-0	-	STEL: 1.5 mg/m <sup>3</sup> TWA: 0.5 mg/m <sup>3</sup>	TWA: 1 mg/m <sup>3</sup>	TWA: 1 mg/m <sup>3</sup>	Skin
Chromium 7440-47-3	TWA: 2 mg/m <sup>3</sup>	STEL: 1.5 mg/m <sup>3</sup> TWA: 0.5 mg/m <sup>3</sup>	TWA: 2 mg/m <sup>3</sup>	TWA: 2 mg/m <sup>3</sup>	TWA: 2 mg/m <sup>3</sup>
Aluminium 7429-90-5	-	STEL: 30 mg/m <sup>3</sup> STEL: 12 mg/m <sup>3</sup> TWA: 10 mg/m <sup>3</sup> TWA: 4 mg/m <sup>3</sup>	TWA: 10 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup>	TWA: 10 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup>	TWA: 4 mg/m <sup>3</sup> TWA: 1.5 mg/m <sup>3</sup>
Chemical Name	Italy	Portugal	Netherlands	Finland	Denmark
Vanadium 7440-62-2	-	-	-	-	-
Nickel 7440-02-0	-	TWA: 1.5 mg/m <sup>3</sup>	-	TWA: 1 mg/m <sup>3</sup> TWA: 0.1 mg/m <sup>3</sup>	TWA: 0.05 mg/m <sup>3</sup>
Chromium 7440-47-3	TWA: 0.5 mg/m <sup>3</sup>	TWA: 0.5 mg/m <sup>3</sup>	TWA: 0.5 mg/m <sup>3</sup>	TWA: 0.5 mg/m <sup>3</sup>	TWA: 0.5 mg/m <sup>3</sup>
Aluminium 7429-90-5	-	TWA: 10 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup>	TWA: 0.05 mg/m <sup>3</sup>	TWA: 1.5 mg/m <sup>3</sup>	TWA: 5 mg/m <sup>3</sup> TWA: 2 mg/m <sup>3</sup>
Chemical Name	Austria	Switzerland	Poland	Norway	Ireland
Vanadium 7440-62-2	STEL 1 mg/m <sup>3</sup> TWA: 0.5 mg/m <sup>3</sup>	-	-	TWA: 0.2 mg/m <sup>3</sup> Ceiling: 0.05 mg/m <sup>3</sup> STEL: 0.6 mg/m <sup>3</sup>	-
Nickel 7440-02-0	-	TWA: 0.5 mg/m <sup>3</sup>	TWA: 0.25 mg/m <sup>3</sup>	TWA: 0.05 mg/m <sup>3</sup> STEL: 0.15 mg/m <sup>3</sup>	TWA: 0.5 mg/m <sup>3</sup>
Chromium 7440-47-3	TWA: 2 mg/m <sup>3</sup>	TWA: 0.5 mg/m <sup>3</sup>	TWA: 0.5 mg/m <sup>3</sup>	TWA: 0.5 mg/m <sup>3</sup> STEL: 1.5 mg/m <sup>3</sup>	TWA: 2 mg/m <sup>3</sup>
Aluminium 7429-90-5	STEL 20 mg/m <sup>3</sup> TWA: 10 mg/m <sup>3</sup>	TWA: 3 mg/m <sup>3</sup>	TWA: 2.5 mg/m <sup>3</sup> TWA: 1.2 mg/m <sup>3</sup>	TWA: 5 mg/m <sup>3</sup> STEL: 10 mg/m <sup>3</sup>	TWA: 1 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup>

**Derived No Effect Level (DNEL)** No DNELs are available for this product as a whole**Predicted No Effect Concentration (PNEC)** No PNECs are available for this product as a whole.**8.2. Exposure controls****Engineering Controls** Avoid generation of uncontrolled particles.**Personal protective equipment****Eye/face protection**

When airborne particles may be present, appropriate eye protection is recommended. For example, tight-fitting goggles, foam-lined safety glasses or other protective equipment that shield the eyes from particles.

**Skin and body protection**

Fire/flame resistant/retardant clothing may be appropriate during hot work with the product. Cut-resistant gloves and/or protective clothing may be appropriate when sharp surfaces are present.

**Respiratory protection**

When particulates/fumes/gases are generated and if exposure limits are exceeded or irritation is experienced, proper approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminate concentrations. Respiratory protection must be provided in accordance with current local regulations.

Environmental exposure controls Section 6: ACCIDENTAL RELEASE MEASURES.

## Section 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	Solid		
<b>Appearance</b>	Various massive product forms	<b>Odour</b>	Odourless
<b>Colour</b>	metallic grey or Silver	<b>Odour threshold</b>	Not applicable
<b><u>Property</u></b>	<b><u>Values</u></b>	<b><u>Remarks • Method</u></b>	
<b>pH</b>	-		
<b>Melting point/freezing point</b>	1000 °C / 1832 °F		
<b>Boiling point / boiling range</b>	-		
<b>Flash point</b>	-		
<b>Evaporation rate</b>	-	Not applicable	
<b>Flammability (solid, gas)</b>	-	Product not flammable in the form as distributed, flammable as finely divided particles or pieces resulting from processing of this product	
<b>Flammability Limit in Air</b>			
<b>Upper flammability limit:</b>		-	
<b>Lower flammability limit</b>		-	
<b>Vapour pressure</b>	-	Not applicable	
<b>Vapour density</b>	-	Not applicable	
<b>Specific Gravity</b>	6.5-7.5		
<b>Water solubility</b>	Insoluble		
<b>Solubility(ies)</b>		Not applicable	
<b>Partition coefficient</b>	-	Not applicable	
<b>Autoignition temperature</b>	-	Not applicable	
<b>Decomposition temperature</b>	-	Not applicable	
<b>Kinematic viscosity</b>	-	Not applicable	
<b>Dynamic viscosity</b>	-	Not applicable	
<b>Explosive properties</b>	Not applicable		
<b>Oxidising properties</b>	Not applicable		

### 9.2. Other information

<b>Softening point</b>	-
<b>Molecular weight</b>	-
<b>VOC Content (%)</b>	Not applicable
<b>Density</b>	230-250 lb/ft <sup>3</sup>
<b>Bulk density</b>	-

## Section 10: STABILITY AND REACTIVITY

### 10.1. Reactivity

Not applicable

### 10.2. Chemical stability

Stable under normal conditions.

#### Explosion data

Sensitivity to Mechanical Impact	None.
Sensitivity to Static Discharge	None.

### 10.3. Possibility of hazardous reactions

#### **Hazardous polymerisation**

Hazardous polymerisation does not occur.

#### **Possibility of Hazardous Reactions**

None under normal processing.

#### **10.4. Conditions to avoid**

Dust formation and dust accumulation.

#### **10.5. Incompatible materials**

Dissolves in hydrofluoric acid,

#### **10.6. Hazardous decomposition products**

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated:: Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer. Vanadium pentoxide (V<sub>2</sub>O<sub>5</sub>) affects eyes, skin, respiratory system.

## Section 11: TOXICOLOGICAL INFORMATION

### **11.1. Information on toxicological effects**

#### **Product Information**

<b>Inhalation</b>	Not an expected route of exposure for product in massive form.
<b>Eye contact</b>	Not an expected route of exposure for product in massive form.
<b>Skin Contact</b>	May cause sensitisation by skin contact.
<b>Ingestion</b>	Not an expected route of exposure for product in massive form.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Vanadium	> 2000 mg/kg bw	-	-
Nickel	> 9000 mg/kg bw	-	> 10.2 mg/L
Chromium	> 3400 mg/kg bw	-	> 5.41 mg/L
Aluminium	15,900 mg/kg bw	-	> 1 mg/L

#### **Information on toxicological effects**

**Symptoms** May cause sensitisation by skin contact.

#### **Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Acute toxicity** Product not classified.

**Skin corrosion/irritation** Product not classified.

**Serious eye damage/eye irritation** Product not classified.

**Sensitisation** May cause sensitisation by skin contact.

**Germ cell mutagenicity** Product not classified.

**Carcinogenicity** May cause cancer by inhalation.

Chemical Name	ACGIH	IARC	NTP	OSHA
Nickel 7440-02-0		Group 1 Group 2B	Known Reasonably Anticipated	X
Chromium 7440-47-3		Group 3		

**Reproductive toxicity** Product not classified.

**STOT - single exposure** Product not classified.

**STOT - repeated exposure** Causes disorder and damage to the: Respiratory System.

Aspiration hazard

Product not classified.

## Section 12: ECOLOGICAL INFORMATION

### 12.1. Toxicity

This product as shipped is not classified for aquatic toxicity

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Vanadium	The 72 h EC50 of vanadium pentoxide to <i>Desmodesmus subspicatus</i> was 2,907 ug of V/L.	The 96 h LC50 of vanadium pentoxide to <i>Pimephales promelas</i> was 1,850 ug of V/L .	The 3 h EC50 of sodium metavanadate for activated sludge was greater than 100 mg/L.	The 48 h EC50 of sodium vanadate to <i>Daphnia magna</i> was 2,661 ug of V/L.
Nickel	NOEC/EC10 values range from 12.3 µg/l for <i>Scenedesmus accuminatus</i> to 425 µg/l for <i>Pseudokirchneriella subcapitata</i> .	The 96h LC50s values range from 0.4 mg Ni/L for <i>Pimephales promelas</i> to 320 mg Ni/L for <i>Brachydanio rerio</i> .	The 30 min EC50 of nickel for activated sludge was 33 mg Ni/L.	The 48h LC50s values range from 0.013 mg Ni/L for <i>Ceriodaphnia dubia</i> to 4970 mg Ni/L for <i>Daphnia magna</i> .
Chromium	-	-	-	-
Aluminium	The 96-h EC50 values for reduction of biomass of <i>Pseudokirchneriella subcapitata</i> in AAP-Medium at pH 6, 7, and 8 were estimated as 20.1, 5.4, and 150.6 µg/L, respectively, for dissolved Al.	The 96 h LC50 of aluminum to <i>Oncorhynchus mykiss</i> was 7.4 mg of Al/L at pH 6.5 and 14.6 mg of Al/L at pH 7.5	-	The 48-hr LC50 for <i>Ceriodaphnia dubia</i> exposed to Aluminium chloride increased from 0.72 to greater than 99.6 mg/L with water hardness increasing from 25 to 200 mg/L.

### 12.2. Persistence and degradability

### 12.3. Bioaccumulative potential

### 12.4. Mobility in soil

### 12.5. Results of PBT and vPvB assessment

The PBT and vPvB criteria do not apply to inorganic substances.

### 12.6. Other adverse effects

This product as shipped is not classified for environmental endpoints. However, when subjected to sawing or grinding, particles may be generated that are classified for aquatic chronic toxicity

## Section 13: DISPOSAL CONSIDERATIONS

### 13.1. Waste treatment methods

**Waste from residues/unused products**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated packaging**

None anticipated.

## Section 14: TRANSPORT INFORMATION

**IMDG**

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Marine pollutant	Not applicable
14.6 Special Provisions	None
14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code	Not applicable

**RID**

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

**ADR**

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

**ICAO (air)**

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not applicable
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

**IATA**

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
Description	Not applicable
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

## Section 15: REGULATORY INFORMATION

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Chemical Name	French RG number	Title
Vanadium 7440-62-2	RG 66	-
Nickel 7440-02-0	RG 37ter	-
Chromium 7440-47-3	RG 10	-
Aluminium 7429-90-5	RG 32 RG 16, RG 16bis	-

#### European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents



at work

**Authorisations and/or restrictions on use:**

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV). This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

**International Inventories**

<b>DSL/NDSL</b>	Complies
<b>EINECS/ELINCS</b>	Complies
<b>ENCS</b>	Complies
<b>IECSC</b>	Complies
<b>KECL</b>	Complies
<b>PICCS</b>	Complies
<b>AICS</b>	Complies

**Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

**IECSC** - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**AICS** - Australian Inventory of Chemical Substances

**15.2. Chemical safety assessment**

No chemical safety assessment has been performed for this product.

**Section 16: OTHER INFORMATION**

<b>Issue Date</b>	28-May-2015
<b>Revision Date</b>	04-Nov-2018
<b>Revision Note</b>	Updated Section(s): 2, 4, 5, 7, 9, 15.

**This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006**

**Note:**

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**

**Additional information available from:** Safety data sheets and labels available at ATImetals.com