



# SAFETY DATA SHEET

Issue Date 08-Jul-2018

Revision Date 08-Jul-2018

Version 1

## 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

**Product identifier**

**Product Name** Iron Chromium Alloy Powder

**Other means of identification**

**Product Code** PM027

**Synonyms** Iron Chromium Alloy Powder: Fe-12.3Cr-6.1Al-0.3Zr, Fe-12Cr-1Mo-0.3Ti-0.3Nb, Fe-12Cr-6.1Al-0.3Zr, Fe-12Cr-6Al-0.5Y, Fe-12Cr-6Al-2Mo-0.5Y, Fe-14Cr-3W-0.4Ti-0.25Y

**Recommended use of the chemical and restrictions on use**

**Recommended Use** Iron alloy product manufacture.

**Uses advised against**

**Details of the supplier of the safety data sheet**

**Manufacturer Address**

ATI, 1000 Six PPG Place, Pittsburgh, PA  
15222 USA

**Emergency telephone number**

**Emergency Telephone** Chemtrec: 1-800-424-9300

## 2. HAZARDS IDENTIFICATION

**Classification**

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

**Label elements**

**Emergency Overview**

**Appearance** Powder

**Physical state** Solid

**Odor** Odorless

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated:

Titanium dioxide an IARC Group 2B carcinogen.

Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer.

Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Synonyms**

Iron Chromium Alloy Powder: Fe-12.3Cr-6.1Al-0.3Zr, Fe-12Cr-1Mo-0.3Ti-0.3Nb, Fe-12Cr-6.1Al-0.3Zr, Fe-12Cr-6Al-0.5Y, Fe-12Cr-6Al-2Mo-0.5Y, Fe-14Cr-3W-0.4Ti-0.25Y.

Chemical Name	CAS No.	Weight-%
Iron	7439-89-6	60 - 88
Chromium	7440-47-3	1 - 20
Aluminum	7429-90-5	0 - 10
Molybdenum	7439-98-7	0 - 10
Niobium (Columbium)	7440-03-1	0 - 5
Titanium	7440-32-6	0 - 5
Tungsten	7440-33-7	0 - 5
Yttrium	7440-65-5	0 - 1
Zirconium	7440-67-7	0 - 1

#### 4. FIRST AID MEASURES

##### First aid measures

<b>Eye contact</b>	In the case of particles coming in contact with eyes during processing, treat as with any foreign object.
<b>Skin Contact</b>	None under normal use conditions.
<b>Inhalation</b>	If excessive amounts of smoke, fume, or particulate are inhaled during processing, remove to fresh air and consult a qualified health professional.
<b>Ingestion</b>	IF SWALLOWED. Call a POISON CENTER or doctor/physician if you feel unwell.

##### Most important symptoms and effects, both acute and delayed

**Symptoms** None anticipated.

##### Indication of any immediate medical attention and special treatment needed

**Note to physicians** Treat symptomatically.

#### 5. FIRE-FIGHTING MEASURES

##### Suitable extinguishing media

Product not flammable in the form as distributed, flammable as finely divided particles or pieces resulting from processing of this product. Isolate large fires and allow to burn out. Smother small fires with salt (NaCl) or class D dry powder fire extinguisher.

**Unsuitable extinguishing media** Do not spray water on burning metal as an explosion may occur. This explosive characteristic is caused by the hydrogen and steam generated by the reaction of water with the burning material.

##### Specific hazards arising from the chemical

Intense heat. Very fine, high surface area material resulting from grinding, buffing, polishing, or similar processes of this product may ignite spontaneously at room temperature. WARNING: Fine particles of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimize combustible dust hazard.

**Hazardous combustion products** Titanium dioxide an IARC Group 2B carcinogen. Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer. Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

##### Explosion data

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

##### Protective equipment and precautions for firefighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

## 6. ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

**Personal precautions** Use personal protective equipment as required.

**For emergency responders** Use personal protective equipment as required.

### Environmental precautions

**Environmental precautions** Collect spillage to prevent release to the environment.

### Methods and material for containment and cleaning up

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Sweep or shovel material into dry containers. Avoid creating uncontrolled dust.

## 7. HANDLING AND STORAGE

### Precautions for safe handling

**Advice on safe handling** Very fine, high surface area material resulting from grinding, buffing, polishing, or similar processes of this product may ignite spontaneously at room temperature. WARNING: Fine particles of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimize combustible dust hazard.

### Conditions for safe storage, including any incompatibilities

**Storage Conditions** Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

**Incompatible materials** Dissolves in hydrofluoric acid. Ignites in the presence of fluorine. When heated above 200°C, reacts exothermically with the following: Chlorine, bromine, halocarbons, carbon tetrachloride, carbon tetrafluoride, and freon.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

Chemical Name	ACGIH TLV	OSHA PEL
Iron 7439-89-6	-	-
Chromium 7440-47-3	TWA: 0.5 mg/m <sup>3</sup>	TWA: 1 mg/m <sup>3</sup>
Molybdenum 7439-98-7	TWA: 10 mg/m <sup>3</sup> inhalable fraction TWA: 3 mg/m <sup>3</sup> respirable fraction	-
Aluminum 7429-90-5	TWA: 1 mg/m <sup>3</sup> respirable fraction	TWA: 15 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable fraction
Tungsten 7440-33-7	STEL: 10 mg/m <sup>3</sup> STEL: 10 mg/m <sup>3</sup> W TWA: 5 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup> W	(vacated) STEL: 10 mg/m <sup>3</sup> (vacated) STEL: 10 mg/m <sup>3</sup> W
Titanium 7440-32-6	-	-
Niobium (Columbium) 7440-03-1	-	-
Zirconium 7440-67-7	STEL: 10 mg/m <sup>3</sup> STEL: 10 mg/m <sup>3</sup> Zr TWA: 5 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup> Zr	TWA: 5 mg/m <sup>3</sup> Zr (vacated) STEL: 10 mg/m <sup>3</sup> (vacated) STEL: 10 mg/m <sup>3</sup> Zr
Yttrium 7440-65-5	TWA: 1 mg/m <sup>3</sup> Y	TWA: 1 mg/m <sup>3</sup>

### Appropriate engineering controls

**Engineering Controls** Avoid generation of uncontrolled particles.

**Individual protection measures, such as personal protective equipment**

<b>Eye/face protection</b>	When airborne particles may be present, appropriate eye protection is recommended. For example, tight-fitting goggles, foam-lined safety glasses or other protective equipment that shield the eyes from particles.
<b>Skin and body protection</b>	Fire/flame resistant/retardant clothing may be appropriate during hot work with the product.
<b>Respiratory protection</b>	When particulates/fumes/gases are generated and if exposure limits are exceeded or irritation is experienced, proper approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

**General Hygiene Considerations** Handle in accordance with good industrial hygiene and safety practice.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Information on basic physical and chemical properties**

<b>Physical state</b>	Solid	<b>Odor</b>	Odorless
<b>Appearance</b>	Powder	<b>Odor threshold</b>	Not applicable
<b>Color</b>	metallic Grey silver		
<b>Property</b>	<b>Values</b>	<b>Remarks • Method</b>	
<b>pH</b>	-		
<b>Melting point/freezing point</b>	1320-1400 °C / 2400-2550 °F		
<b>Boiling point / boiling range</b>	-		
<b>Flash point</b>	-		
<b>Evaporation rate</b>	-	Not applicable	
<b>Flammability (solid, gas)</b>	-	Product not flammable in the form as distributed, flammable as finely divided particles or pieces resulting from processing of this product	
<b>Flammability Limit in Air</b>		Not applicable	
<b>Upper flammability limit:</b>	-		
<b>Lower flammability limit:</b>	-		
<b>Vapor pressure</b>	-	Not applicable	
<b>Vapor density</b>	-	Not applicable	
<b>Specific Gravity</b>	8.0 - 8.5		
<b>Water solubility</b>	Insoluble		
<b>Solubility in other solvents</b>	-	Not applicable	
<b>Partition coefficient</b>	-	Not applicable	
<b>Autoignition temperature</b>	-	Not applicable	
<b>Decomposition temperature</b>	-	Not applicable	
<b>Kinematic viscosity</b>	-	Not applicable	
<b>Dynamic viscosity</b>	-	Not applicable	
<b>Explosive properties</b>	Not applicable		
<b>Oxidizing properties</b>	Not applicable		

**Other Information**

<b>Softening point</b>	-
<b>Molecular weight</b>	-
<b>VOC Content (%)</b>	Not applicable
<b>Density</b>	-
<b>Bulk density</b>	-

## 10. STABILITY AND REACTIVITY

**Reactivity**

Not applicable

**Chemical stability**

Stable under normal conditions.

**Possibility of Hazardous Reactions**

None under normal processing.

**Hazardous polymerization**

Hazardous polymerization does not occur.

**Conditions to avoid**

Dust formation and dust accumulation.

**Incompatible materials**

Dissolves in hydrofluoric acid. Ignites in the presence of fluorine. When heated above 200°C, reacts exothermically with the following: Chlorine, bromine, halocarbons, carbon tetrachloride, carbon tetrafluoride, and freon.

**Hazardous Decomposition Products**When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated: Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer. Vanadium pentoxide (V<sub>2</sub>O<sub>5</sub>) affects eyes, skin, respiratory system. Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

<b>11. TOXICOLOGICAL INFORMATION</b>
--------------------------------------

**Information on likely routes of exposure****Product Information**

<b>Inhalation</b>	Product not classified.
<b>Eye contact</b>	Product not classified.
<b>Skin Contact</b>	Product not classified.
<b>Ingestion</b>	Product not classified.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Iron 7439-89-6	98,600 mg/kg bw	-	> 0.25 mg/L
Chromium 7440-47-3	> 3400 mg/kg bw	-	> 5.41 mg/L
Molybdenum 7439-98-7	> 2000 mg/kg bw	> 2000 mg/kg bw	> 5.10 mg/L
Aluminum 7429-90-5	15,900 mg/kg bw	-	> 1 mg/L
Tungsten 7440-33-7	> 2000 mg/kg bw	> 2000 mg/kg bw	> 5.4 mg/L
Titanium 7440-32-6	> 5000 mg/kg bw	-	-
Niobium (Columbium) 7440-03-1	> 10,000 mg/kg bw	> 2000 mg/kg bw	-
Zirconium 7440-67-7	> 5000 mg/kg bw	-	>4.3 mg/L
Yttrium 7440-65-5	> 5000 mg/kg bw	-	> 5.09 mg/L

**Information on toxicological effects****Symptoms** None known.**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

Acute toxicity	Product not classified.
Skin corrosion/irritation	Product not classified.
Serious eye damage/eye irritation	Product not classified.
Sensitization	Product not classified.
Germ cell mutagenicity	Product not classified.
Carcinogenicity	Product not classified.

Chemical Name	ACGIH	IARC	NTP	OSHA
Chromium 7440-47-3		Group 3		

Reproductive toxicity	Product not classified.
STOT - single exposure	Product not classified.
STOT - repeated exposure	Product not classified.
Aspiration hazard	Product not classified.

## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

This product as shipped is not classified for aquatic toxicity.

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Iron 7439-89-6	-	The 96 h LC50 of 50% iron oxide black in water to Danio rerio was greater than 10,000 mg/L.	The 3 h EC50 of iron oxide for activated sludge was greater than 10,000 mg/L.	The 48 h EC50 of iron oxide to Daphnia magna was greater than 100 mg/L.
Chromium 7440-47-3	-	-	-	-
Molybdenum 7439-98-7	The 72 h EC50 of sodium molybdate dihydrate to Pseudokirchneriella subcapitata was 362.9 mg of Mo/L.	The 96 h LC50 of sodium molybdate dihydrate to Pimephales promelas was 644.2 mg/L	The 3 h EC50 of molybdenum trioxide for activated sludge was 820 mg/L.	The 48 h LC50 of sodium molybdate dihydrate to Ceriodaphnia dubia was 1,015 mg/L. The 48 h LC50 of sodium molybdate dihydrate to Daphnia magna was greater than 1,727.8 mg/L.
Aluminum 7429-90-5	The 96-h EC50 values for reduction of biomass of Pseudokirchneriella subcapitata in AAP-Medium at pH 6, 7, and 8 were estimated as 20.1, 5.4, and 150.6 µg/L, respectively, for dissolved Al.	The 96 h LC50 of aluminum to Oncorhynchus mykiss was 7.4 mg of Al/L at pH 6.5 and 14.6 mg of Al/L at pH 7.5	-	The 48-hr LC50 for Ceriodaphnia dubia exposed to Aluminium chloride increased from 0.72 to greater than 99.6 mg/L with water hardness increasing from 25 to 200 mg/L.
Tungsten 7440-33-7	The 72 h EC50 of sodium tungstate to Pseudokirchnerella subcapitata was 31.0 mg of W/L.	The 96 h LC50 of sodium tungstate to Danio rerio was greater than 106 mg of W/L.	The 30 min EC50 of sodium tungstate for activated sludge were greater than 1000 mg/L.	The 48 h EC50 of sodium tungstate to Daphnia magna was greater than 96 mg of W/L.
Titanium 7440-32-6	The 72 h EC50 of titanium dioxide to Pseudokirchnerella subcapitata was 61 mg of TiO2/L.	The 96 h LC50 of titanium dioxide to Cyprinodon variegatus was greater than 10,000 mg of TiO2/L. The 96 h LC50 of titanium dioxide to Pimephales promelas was greater than 1,000 mg of TiO2/L .	The 3 h EC50 of titanium dioxide for activated sludge were greater than 1000 mg/L.	The 48 h EC50 of titanium dioxide to Daphnia Magna was greater than 1000 mg of TiO2/L.
Niobium (Columbium) 7440-03-1	-	-	-	-
Zirconium 7440-67-7	The 14 d NOEC of zirconium dichloride oxide to Chlorella vulgaris was greater than 102.5 mg of Zr/L.	The 96 h LL50 of zirconium to Danio rerio was greater than 74.03 mg/L.	-	The 48 h EC50 of zirconium dioxide to Daphnia magna was greater than 74.03 mg of Zr/L.

Yttrium 7440-65-5	-	The 96 h LL50 of Yttrium oxide to Danio rerio was greater than 100 mg/L.	The 3 h NOEC of Yttrium oxide for activated sludge was greater than 1000 mg/L.	The 48 h LL50 of Yttrium oxide to Daphnia magna was greater than 100 mg/L.
----------------------	---	--------------------------------------------------------------------------	--------------------------------------------------------------------------------	----------------------------------------------------------------------------

**Persistence and degradability**

.

**Bioaccumulation**

.

**Other adverse effects****13. DISPOSAL CONSIDERATIONS****Waste treatment methods**

**Disposal of wastes** Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated packaging** Disposal should be in accordance with applicable regional, national and local laws and regulations.

Chemical Name	RCRA - D Series Wastes
Chromium 7440-47-3	5.0 mg/L regulatory level

This product contains one or more substances that are listed with the State of California as a hazardous waste.

**14. TRANSPORT INFORMATION**

**DOT** Not regulated

**15. REGULATORY INFORMATION****International Inventories**

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Complies
<b>EINECS/ELINCS</b>	Complies
<b>ENCS</b>	Complies
<b>IECSC</b>	Complies
<b>KECL</b>	Complies
<b>PICCS</b>	Not Listed
<b>AICS</b>	Complies

**Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AICS** - Australian Inventory of Chemical Substances

**US Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No.	Weight-%	SARA 313 - Threshold Values %
Chromium - 7440-47-3	7440-47-3	1 - 20	1.0

**SARA 311/312 Hazard Categories**

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

**CWA (Clean Water Act)**

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Chromium 7440-47-3		X	X	

**CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs
Chromium 7440-47-3	5000 lb

**US State Regulations****California Proposition 65**

This product contains the following Proposition 65 chemicals

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Chromium 7440-47-3	X	X	X
Molybdenum 7439-98-7	X	X	X
Aluminum 7429-90-5	X	X	X
Tungsten 7440-33-7	X	X	X
Titanium 7440-32-6	X		
Zirconium 7440-67-7	X	X	X
Yttrium 7440-65-5	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**16. OTHER INFORMATION**

<b>NFPA</b>	Health hazards 0	Flammability 0	Instability 0	Physical and Chemical Properties -
<b>HMIS</b>	Health hazards 1*	Flammability 1	Physical hazards 0	Personal protection X
	<i>Chronic Hazard Star Legend</i>	<i>* = Chronic Health Hazard</i>		

Issue Date 08-Jul-2018  
Revision Date 08-Jul-2018



**Revision Note**

Updated to comply with GHS

**Note:**

The information provided in this safety data sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**

**Additional information available from:** Safety data sheets and labels available at [ATImetals.com](http://ATImetals.com)