



## Flat Rolled Products

Corporate Quality Assurance Department  
2070 Pennsylvania Avenue  
Monaca, PA 15061 USA  
Phone: (724) 770-2130  
Fax: (724) 226-5856  
[noreen.deferrari@atimetals.com](mailto:noreen.deferrari@atimetals.com)

**Noreen DeFerrari**  
Sr. Manager Quality, Corporate Quality Assurance

May 20, 2020

### **Subject: US Melt /US Origin**

ATI Flat Rolled Products' materials melted in the United States of America have the following heat number formats.

*In general, stainless steels and specialty metals have heat number formats of:*

- Six digit number beginning with "1", "2", "5", "7", "8", "9", "05", "06", "07", "08", or "09," or
- For material shipped prior to 2003, seven digit number beginning with a "3" or a "4."

These heats were melted, finished, and tested in the United States of America.

*Re-melted alloys have heat number formats of:*

- Nine alphanumeric characters beginning with a "07" and ending with 2 digits, or
- Eight or nine characters beginning with a "05," "06," "07," "5," "8," or "9", four more digits
- Starting with a "L", "M", "T", "SE", "EY", "UN" or hyphen (-), and ending with 1, 2, 3 and/or 4 digits.

These heat numbers were melted and/or re-melted, finished, and tested in the United States of America.

*Titanium material supplied can have heat number formats of.*

- Six alphanumeric characters beginning with "T,"
- Six alphanumeric characters beginning with "EM", "UC", "WC",
- Six alphanumeric characters ending with "EM", "UC", "HM", "T", "W", or "WC,"
- Four alphanumeric characters beginning with "W,"
- Seven alphanumeric characters beginning with a six digit number ending with "W," or
- Seven alphanumeric characters beginning with "EM", "UC", "WC", "AL", "TB"

All these heat numbers were melted, finished, and tested in the United States of America.

The heat number is listed on certificates of test for each piece of material. Please see the attached Domestic Melt Heat Numbers table for examples of the various heat number formats.

Any material identified with the heat numbers listed above complies with DFARS April 2020 Edition, Section 252.225-7008 (Mar 2013) and 252.225-7009 (Dec 2019) for Specialty Metals.

If there are any questions about a specific heat number, please contact ATI Flat Rolled Products Quality Assurance Department.

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### CURRENT DOMESTIC MELT HEAT NUMBERS

	<i><b>Stainless Steels and Specialty Metals</b></i>	<i><b>Re-melted Alloys</b></i>	<i><b>Titanium</b></i>
<i><b>Heat Number Format Description</b></i>	<ul style="list-style-type: none"> <li>• six digit number beginning with “5”, “7”, “8”, “07”, “08”, or “09”</li> <li>• Heats beginning with a “7” or “8” are melted in Brackenridge, PA.</li> <li>• Heats beginning with a “5” are melted in Latrobe, PA.</li> </ul>	<ul style="list-style-type: none"> <li>• Nine alphanumeric characters beginning with a “07” and ending with 2 digits, or</li> <li>• Eight or nine characters beginning with a “05,” “06,” “07,” “5,” or “8,” four more digits, then either “L”, “M”, “T”, “SE”, “EY”, “UN” or hyphen (-), and ending with 4, 5, or 6 alphanumeric characters</li> </ul>	<ul style="list-style-type: none"> <li>• six alphanumeric characters beginning with “T”</li> <li>• six alphanumeric characters beginning with “EM”, “UC”, or “WC”</li> <li>• six alphanumeric characters ending with “EM”, “UC”, “HM”, “T”, “W”, “WC”,</li> <li>• four alphanumeric characters beginning with “W”</li> <li>• seven alphanumeric characters beginning with a six digit number ending with “W”</li> <li>• seven alphanumeric characters beginning with “EM”, “UC”, “WC”, “AL”, or “TB”</li> </ul>
<i><b>Examples</b></i>	834567 578935	07L3A01-02 075432-02 575432-02 SEY2058	TR3A01 EM05JA KB12EM 786534W EMR3A11 ALA9M80 TBWOA52 UCR0B57
<i><b>Melt/Remelt Source</b></i>	USA	USA	USA



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### HISTORICAL DOMESTIC HEAT NUMBERS

<b>Heat Number Format Description</b>	Heats beginning with a "9" were melted in the now idled Midland, PA melt shop. Ex. 947865
	For material shipped prior to 2003, a seven digit number beginning with a "3" or "4". Ex. 3456789
	For material beginning with "05" or "06" was material melted in Lockport, NY prior to heat number change. Ex. 053456T-02.
<b>Melt Source</b>	USA

*N. DeFerrari*